



Speed Dry UV Acrylic Clear

1S118

4005

1-Shot Speed Dry UV Acrylic Clear is a fast drying UV resistant clear topcoat that prevents colors from fading and provides mild abrasion resistance. Intended for use on interior or exterior digital prints in non-automotive applications.



Features & Benefits

- Dries to touch in 2 hours
- UV resistant

Compatible Surfaces

Printed PVC vinyls and solvent, eco-sol, UV and thermal resin prints.

Optional Products

Reducers: ZZ6000 Chromaflo Enhancer, ZZ6001 Low Temp Reducer, ZZ6002 High Temp Reducer

Directions For Use



Surface Preparation:

Tack printed surface free of dust after allowing sufficient, thorough drying time. Usually no less than 12 hours.



Mix Ratios:

Mix thoroughly. Strain material before application.



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Product Information Effective 03/14
Part No. 1S118 03/14
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Directions For Use (Continued)

Reducers:

Thinning is generally not required, but thin sparingly if needed for application with 1-Shot Reducers ZZ6000 Chromaflo Enhancer, ZZ6001 Low Temp Reducer (for fast setup) or ZZ6002 High Temp Reducer (for slow setup). No more than 10%.



Application:

- Foam brush, foam roller, or spray.
- In roller applications, avoid rolling the same area more than once to prevent “stringing” or “webbing.”



Drying Times:

Drying time is best when temperature is above 65 degrees F. Between 50° F and 65° F, drying time is much slower. Paint will not completely dry below 50° F. Dry times vary by color, application method, temperature, humidity and film thickness.

- Tack free: 30 to 60 minutes
- Dry to handle: 2 hours
- Dry to recoat: 2 hours
- Tape time: 6 hours

Equipment Cleaning:

Clean equipment with 1-Shot 4004 Brush Cleaner.

Technical Data:

VOC.....	4.62 lbs/gallon
Solids by Weight.....	39.39
Solids by Volume.....	34
Theoretical Coverage.....	545 square feet at 1 mil 100% transfer

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer’s instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

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